



## TECHNICAL DATA

Cooling: Gas Cooled

Duty cycle 60%:230Amp CO<sub>2</sub>, 200Amp MIX

Wire Size:  $\Phi$ 0.8-1.2mm



**EN 60974-7**

Position	Code/Ordering Information	Ref.	Description
1	ICS0078	145.0100	Gas nozzle $\Phi$ 15mm 25AK;
2	ICU0004-10	140.0242	contact tip/ $\Phi$ 1.0mm E-CU/M6 $\times$ 28;
3	ICF0061	142.0001	Gas diffuser M6/35MM/25AK;
4	ICZ0088	004.0012	Torch head 25AK;Torch head 24KD
4.1	IFT0809	003.0013	Nozzle spring 25AK; AK Trigger red; 21.8MM
5	IHJ0030-01	400.0044	Plastic body/bz;
6	ICV0890-01		MIG grip handle/blue body and black rubber/without logo/;
6.1	ICV0890		MIG grip handle/blue body and black rubber/with logo/;
7	IHQ0070	185.0031	Trigger red; 21.8MM
8	IFT0874		Screw D.3x10 UNI9707;
9	IHJ0021		Ball joint;
10	IFT0882		Spring/cable support/gas;
11	ICN0664		Coaxial cable 3M;
12	IHJ0703		Back box hole;
12.1	IHJ0715		Closing ring/grip handle;
13	IFT0063		Screw M4X6 UNI 6107;
14	IHJ0072		Gun plug nut new blue;
15	ITB0059	501.2155	Euro central adapter body/spring pins;
16	IZT0071	501.0082	Liner nut;
17	IZH0864		Joint with spring;
18	IFT0897		Spring/cable support/black;
19	IHJ0645		Back box hole;
20	IHJ0070		Gun plug nut;
21	IIC0220		Brass liner $\Phi$ 4.0X2.0mm 0.35m;
22	IIC0160	126.0021	Teflon liner $\Phi$ 4.0 X 2.0mm 3m red;
23	IIC0560	124.0026	Insulated steel liner $\Phi$ 1.0-1.2mm 3.4M red;
24	ICG6000		Spanner for mig;
<b>Complete Torch</b>	ICT2798-36		MIG 25AK torch 3m/euro adapter/spring pins;
	ICT2799-36		MIG 25AK torch 4m/euro adapter/spring pins;
	ICT2795-36		MIG 25AK torch 5m/euro adapter/spring pins;