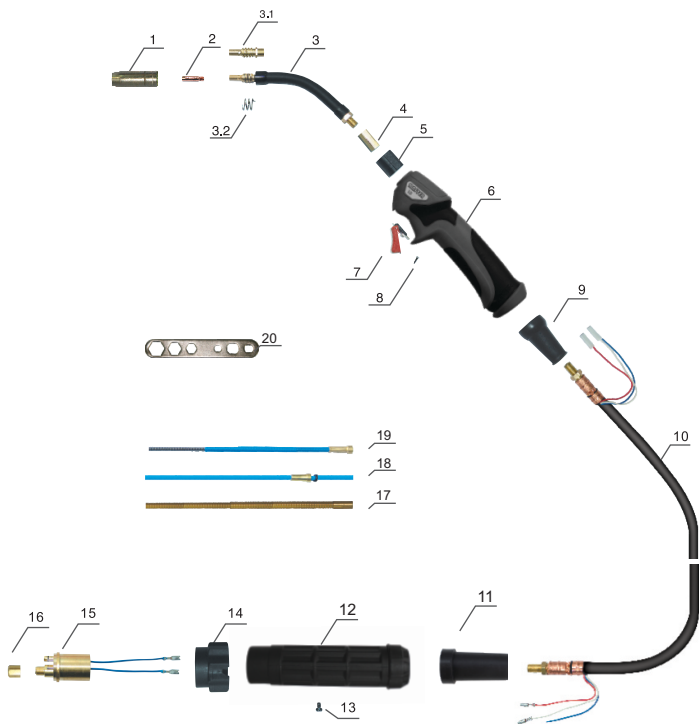


MIG 15



TECHNICAL DATA

Cooling: Gas Cooled

Duty cycle 60%:180Amp CO₂, 150Amp MIX

Wire Size: Φ 0.6-1.0mm



EN 60974-7

Position	Code/Ordering Information	Ref.	Description
1	ICS0063	145.0075	Gas nozzle Φ 12mm;
2	ICU0003-08	140.0059	Contact tip Φ 0.8mmE-CU/M6x25;
3	ICZ0087	002.0009	Torch head 15 with fitting;
3.1	IZH0662	002.0078	Gas diffuser 15AK;
3.2	IFT0808		Spring 15AK;
4	IZH0667		Hexagonal fitting;
5	IHJ0030-01		Plastic Body;
6	ICV0890-01		MIG handle Blue/Grip;
7	IHQ0070	185.0031	Trigger;
8	IFT0874		Screw M3X10
9			Joint for 15AK;
10	ICN0663	160.0065	Coaxial Cable 3m
11	IHJ0028		Front cable support 12-16-25 MMQ;
12	IHJ0645-01		Back box hole/short;
13	IFT0063		Screw M4X6
14	IHJ0063		Adaptor nut ;
15	ITB0059	501.2155	Euro central adaptor body/air cooling ;
16	IZT0071	501.0082	Liner nut ;
17	IIC0220		Brass terminal Φ 2.0x4.0mm 0.35m;
18	IIC0100	126.0005	Teflon liner Φ 4.0x1.5mm 3m Blue;
19	IIC0500	124.0011	Blue liner Φ 0.6-0.8mm 3m;
20	ICG6000		Spanner for MIG Torches

Complete Torch

	ICT2098-36		MIG 15AK torch 3m with spring pins;
	ICT2099-36		MIG 15AK torch 4m with spring pins;
	ICT2095-36		MIG 15AK torch 5m with spring pins;